

HOUSTON REFINERY

The Valero Houston Refinery is located on the Houston Ship Channel.

FAST FACTS



~315
employees



**OSHA Voluntary
Protection Program (VPP)**
Star Site



255,000 barrels
per day (bpd)
throughput capacity



92%
reduction
in emissions



More than **\$12.5 million**
generated in local property
taxes in 2022



More than **\$12 million**
donated to local charities
since 2013



More than **\$7 million** given to
the United Way of Greater
Houston since 2013



15,000+
volunteer hours
in the last 5 years

THE HOUSTON REFINERY

Produces **gasoline, jet
fuel and diesel**

The majority of its
finished products are
delivered to local,
mid-continent U.S.,
and northeastern
U.S. markets through
various pipelines

**Valero Community
Information Line**
(713) 921-6700

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Affairs*

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ENVIRONMENTAL



We are committed stewards of the **environment**.

Since Valero acquired the Houston refinery in 1997, we have reduced our criteria emissions by **92%**

We have reduced our flaring emissions by **97%**

Our refinery has invested **more than \$700 million** in environmental and reliability improvement projects

The Houston Refinery was honored by the Galveston Bay Foundation at the 2023 Guardian Gala for **Valero's volunteer and financial investments**

HEALTH & SAFETY



Safety is our foundation for success.

Valero Houston refinery is an **OSHA Voluntary Protection Program (VPP) Star Site**, the highest plant-safety designation

Houston received the **Safety Achievement Award** from the American Fuel & Petrochemical Manufacturers (AFPM) for 2019, 2020, 2021 and 2022, and the **AFPM Elite Silver** and **Innovation Awards** for 2020

Recipient of the **Valero Chairman's Environmental Award**

Houston has had **no lost time injuries in the past 11 years**

COMMUNITY



We will be a good neighbor by sharing our success with the **communities** where we live and work, through **volunteerism, charitable giving and the economic support of being a good employer**

Refinery employees have distributed thousands of backpacks filled with school supplies at its annual **Back to School Bash** since 2012

Donated **\$6.3 million** to Houston area children's charities through the Valero Benefit for Children since 2013

Valero contributed **\$1 million to St. Mary's Clinic** to provide health-care access for East End and Manchester residents

ABOUT VALERO

Valero is the **largest global independent refiner**, and a **leading ethanol and renewable diesel producer and corporate citizen**.



15 petroleum refineries

3.2 million barrels per day throughput capacity



12 ethanol plants in the U.S.

Combined production capacity of **1.6 billion gallons** per year



1.2 billion gallons of renewable diesel



~10,000 global employees



Headquartered in San Antonio, Texas